

## **THE CORPORATION OF DELTA**

### **SAFE WORK PROCEDURES**

**DATE CREATED: DECEMBER 14, 2007**

**DATE REVISED:**

#### **FREE-STANDING SANDER**

Note: This is a minimum two-person task: Driver and at least one spotter.

#### **LOADING**

1. Remove tailgate with help from Spotter.
2. Back truck into Sander with box raised approximately two to three feet (this varies from truck to truck). Back truck under Sander only far enough to take the weight on the front end of the sander and to just lift the front supporting legs.
3. Have Spotter unlock safety pins and supports on both support legs so they float free or fold back onto sander rail. Secure the legs in place, if necessary.
4. Follow spotters instructions and continue to back in to sander until tailgate latches are centered with sander pins, side to side.
5. Lock pins in place with tailgate latch and lower dump box. This causes rear support legs to lift off of ground.
6. Apply spring brakes, get out of truck and assist spotter with the rest of hook-up procedure. Slide up support legs, attach all safety chains, front cinches, electrical and hydraulics.

Complete sander run test at max. levels before loading and final circle check.

## UNLOADING

1. Unload product from Sander; this includes salt brine tanks. If time permits wash out sander as well.
2. Back into your assigned bay. Unhook cinches, electrical, hydraulic and chain locks.
3. Spotter will drop rear support legs and “lock” into place.
4. Follow directions from spotter, unlock locking pins (Dogs) from truck and raise box slightly till rear support legs take weight.
5. Follow spotters directions and move truck ahead slowly, sliding sander off until front support legs drop down or are able to be released down by spotter. Stop, **apply brake**, get out of truck and assist spotter, locking front legs in place and securing sander safety pullaway chain.
6. Once sander legs have been secured, drive away slowly and lower dump box.
7. Re-install tailgate with spotters help.