

## THE CORPORATION OF DELTA

### SAFE WORK PROCEDURES

**DATE CREATED: DECEMBER 14, 2007**

**DATE REVISED:**

#### **HANGING SANDER – LOADING**

Note: Two people are required for this procedure: the driver and at least one Spotter

1. Remove tailgate with help from Spotter.
2. Back truck into sander and stop approximately one foot from contact with rear mounting pins.
3. Raise box to match angle of sander (**Watch roof for obstructions!**)  
Follow spotter's directions
4. Back in until pins make contact with tailgate latches and sander appears centered...side to side.
5. Lock pins in place with tailgate latch.
6. With foot **OFF** service brakes and **PARK BRAKE RELEASED**...raise box just enough to enable removal of front hooks. Truck may move forward slightly, this is normal; let it happen!

It is important that you do not raise the box any higher than necessary to remove or replace hooks as this puts undue stress on rear mounting beam of sander hopper racks!

7. Lower box all the way down to remove rear hooks.
8. Attach front cinches and hook up hydraulics and lights.

**Test sander operation before loading! i.e. Test in unload mode and check that chain spinner run at max. speed.**

## UNLOADING

1. Unload product from Sander; this includes brine tanks. If time permits, wash the hopper out before removal.
2. Back sander into stall with box down until rear hooks align with hopper loops.
3. Release tailgate latch, hoses, electrical plugs, and cinches.
4. Attach hooks to rear hopper loops and **release park brake**.
5. With foot **OFF** service brakes....raise box just enough to snap front hooks in loops. **Watch roof for obstructions**. Follow Spotter's instructions.
6. Again, truck may move slightly during this procedure. Let it do so!
7. After attaching front hooks, lower box slightly until box and sander angles match.
8. Have your spotter watch as you drive **SLOWLY** out of the stall.
9. Re-install tailgate – Stow electric winch under cover.